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DSI 9464-011
Job Sheet 205019


Part No: DSI 9464-011 **Job Qty:** 2 pcs
Part Name: Skidtube Tuning

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 12/27/19 **Job Tracking No:**
Due Date: 1/3/20 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG D3955 REV A, DSI 9464 REV B IPP RevA: New issue DD verified by:EC IPP Rev:B as per ECN10-553
DD 10.04.19 verified byEC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	1/3/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S245787



Part: DSI 9464-011

Job No: 205019

Serial No/Batch: S245787

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-88 Issue 2-FAA STC SR005631

120	QC 4	2 pcs	1/3/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
130	Packaging 3-1 - Stock - B4B	2 pcs	1/3/20	0.00 0.00	QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	2 pcs	1/3/20	0.00 0.00	DC - 1 - B4B	
140	QC 21 - FG	2 pcs	1/3/20	0.00 0.00	DC - 2 - B4B	
					QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

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FG122

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location:) Photocopy bluefile &type labels per PPP DSI 9464-011 CHG001
135 - (Document Control) Photocopy bluefile &type labels per PPP DSI 9464-011 CHG001
140 - (QC21- Final Inspection - Work Order Release)

013691

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	BOLT	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235320
AN-5A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5216385-2
AN-6A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5194345
AN3-7A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5089286*
CR3212-4-04	Cherry Rivet	76 Ea (38 ea)	110-Packaging 1 - Pick Kit	5045672X73 5209536-1X3
D3955-041	Doubler Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5149065
D3955-21	Gasket	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5070081X1 5245722X3
D3955-23	Template	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5160883
D3955-3	Cover Plate	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5161964
D3955-5	Plate	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5153237
D3955-7	Plate	12 pcs (6 ea)	110-Packaging 1 - Pick Kit	5149044X6 5245186X6
MS21042L3	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5218152
NAS1149D0332J	Washer	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	8	195	0
	AN3-5A	8	152	0
	AN3-6A	8	163	0
	AN3-7A	8	277	0
	CR3212-4-04	76	388	0
	D3955-041	4	4	0
	D3955-21	4	1	0
	D3955-23	4	5	0
	D3955-3	4	5	0
	D3955-5	4	4	0
	D3955-7	12	6	0
	MS21042L3	4	1,048	0
	NAS1149D0332J	12	2,327	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MIRB (QSI042)	
Description Work Order Deviation		Disposition			
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details:		☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	
		☐ Power Loss/Surge ☐ Follo/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up		☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
		Completed By		Lead hand / Supervisor	
				QC / QA Coordinator	

Part List

Qty	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
2	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-5A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A

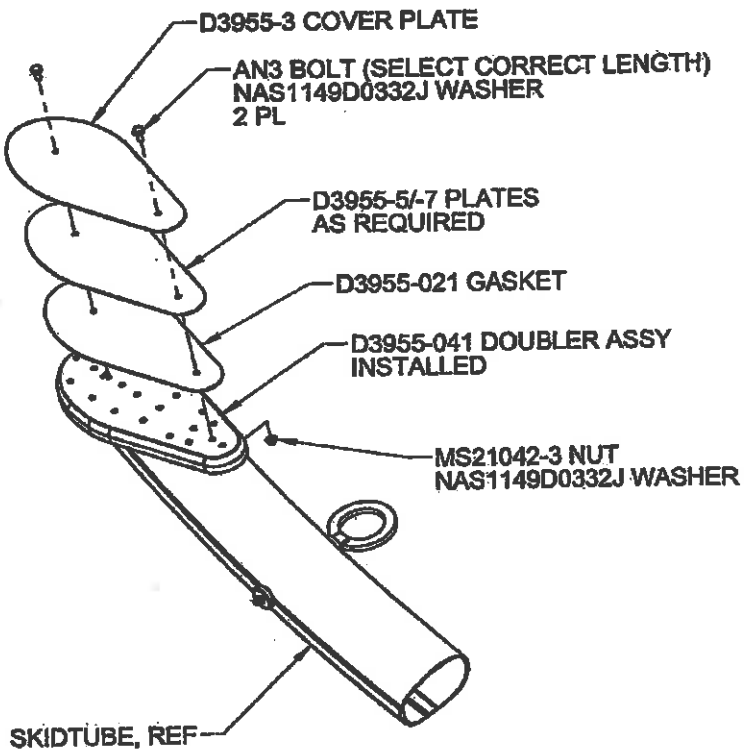


Figure 2

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.04.14
CERT. NO.: SH86-88
ISSUE NO.: 3

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	DSI 9464	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SKIDTUBE TUNING KIT	NTS
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